

# PPAR, Seattle

# International Perspectives

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# PAT – EMEA (1)

- EMEA Reflection paper: Chemical, Pharmaceutical and Biological information to be included in dossiers when Process Analytical Technology (PAT) is employed.
  - Introduction
    - Provide preliminary recommendations on how PAT related information should be presented in applications
    - Flexible regulatory approach
    - Avoid unnecessary barriers to improved product quality
    - To assist companies already planning to file PAT-based submissions
    - Expert report should include PAT critique (pos. & neg. aspects)
    - Recommend early discussion with appropriate regulatory authority
  - Quality Risk Management
    - QRM sections should be provided at the beginning of each part of the dossier
    - A tabulated summary should be provided of the conclusions reached with headings such as parameter studied, consequence of failure, the level of risk and any mitigation measures
    - Raw data: some raw data is necessary to support the conclusions reached
  - Recommendations for particular sections of the dossier

# PAT – EMEA (2)

- Mock P2 Submission for *exemplain* tablets – EFPIA PAT topic Group
  - Final publication draft “Quality by Design enabled by Quality Risk Management and Process Analytical Technology (PAT)”
    - Benefit from ICH Q8, ICH Q9, and PAT principles and strategies because they foster Quality by Design approaches
    - Promote discussion
    - Facilitating the scientific dialogue between industry and regulators
    - Exemplifying application of “Quality Risk Management” principles, ICH Q9
    - Demonstrating how application of “Quality by Design”, ICH Q8, principles can be used to establish “Process understanding” and “Design space”
    - Illustrating PAT-based manufacturing and process control strategies that enable “Continuous Quality Verification” and ultimately “Real-Time release”
  - Power Point presentation “PAT and Quality by Design exemplified in a Mock P” submission for *exemplain* tablets (80 slides)
  - Draft discussion paper: “Mock P” for “Exemplain” Hydrochloride

# PAT – EMEA (3)

- Workshop: Quality by Design in pharmaceutical development and manufacture – Stockholm 2006-03-28 – Christina Graffner
- Joint FIP/EMA/EFPIA workshop on Design Space, London (Docklands) May 8 and 9, 2006

# ISPE PAT

- PAT-COP
  - Two meetings in 2006 + one at Annual meeting
- PAT SIGs
  - ISPE Nordic PAT-SIG
    - Two meetings/seminars in 2006
  - ISPE UK PAT-SIG
    - Two meetings/seminars in 2006
  - ISPE DACH PAT-SIG
    - Two meetings/seminars in 2006

# ISPE PAT

- ISPE conferences/seminars in Europe
  - 2 days PAT seminar at the conference in Vienna 09/2006
  - 2 days PAT seminar at the conference in Paris 04/2007
  - 2 days Design Space seminar at the conference in Paris 04/2007

# EuPAT



Scientific Progress Underpinning  
Process Analytical Technology (PAT)

**November 21-22 • 2006 • Swedish Exhibition Centre •  
Gothenburg • Sweden**

**Organisers:**

**EUFEPS (European Federation of Pharmaceutical Sciences)  
ISPE Nordic (International Society for Pharmaceutical Engineering)**

**Day 1 – Tuesday, November 21, 2006**

**Opening Address**

*Prof. Staffan Folestad, AstraZeneca, Sweden*

**How PAT is changing the boundaries in chemical engineering sciences**

*Prof. Peter York, Bradford University, United Kingdom*

**Investing in the future – European industries need for progress in science underpinning PA**

*Dr Gert Moelgaard, NNE, Denmark*

**PAT and downstream bioprocessing**

*Dr Günter Jagschies, GE Healthcare, Sweden*

**Optimisation of chemical processing through PAT**

*Prof. Kevin Roberts, Leeds University, United Kingdom*

**Towards intelligent simulation tools through mechanistic modelling of process**

*Prof. Jonathan Seville, University of Birmingham, United Kingdom*

**Online imaging of tablets by means of a Pushbroom Imager**

*Dr Rudolf W. Kessler, Reutlingen University, Reutlingen, Germany*

**Poster Session & Short Communications**

**Process Tomography – process monitoring in 3 dimensions**

*Prof. H. McCann, University of Manchester, United Kingdom*

**The European perspective on bioprocesses and PAT**

*Prof. Carl-Fredrik Mandenius, University of Linköping, Sweden*



## PRELIMINARY PROGRAMME (cont´d)

**Day 2 – Wednesday, November 22, 2006**

**Multivariate informatics for process understanding and advanced control**

*Prof. Rasmus Bro, The Royal Veterinary & Agricultural University, Denmark*

**Poster Session & Short Communications**

**Online PAT monitoring and control of bioprocesses**

*Dr Andreas Lübbert, Halle Wittenberg University, Germany*

**Optical 100% inspection of capsules on a filling machine MG**

*Dr Peter Stoeckel, Boehringer-Ingelheim, Ingelheim, Germany*

**Interpretation of data-driven models**

*Prof. Johan Trygg, Umeå University, Umeå, Sweden*

**On-line PAT monitoring of physical processes**

*Prof. Jukka Rantanen, Danish university of Pharmaceutical Sciences, Denmark*

**Summary of highlights, invitation to EuPAT2, and closing remarks**

*Prof. Staffan Folestad, AstraZeneca, Sweden*

# ASTM E55 standards summary (1)

## E55.01 - PAT System Management

WK5930	Risk Assessment
WK5935	Process understanding
WK9192	Continuous processing
WK9645	Process capability
TBD	Sampling

## E55.02 PAT System implementation & practice

WK4185	Effusivity
WK4694	Measurement system
WK5015	PH Process Design
WK5931	PAT data management
WK6275	Raw materials critical attributes
WK9182	Quality of PAT systems
WK9191	Multivariate Analysis

# ASTM E55 standards summary (1)

## E55.03 - General Pharmaceutical Standards

<b>WK9944</b>	<b>Dissolution</b>
<b>WK9864</b>	<b>Qualification</b>
<b>WK 9935</b>	<b>CQV</b>
<b>WK11898</b>	<b>On line TOC validation</b>